# Bench vices AX, AXP and PS Long-proven, robust and non-wearing



### The classics

Of durable nodular or special cast iron, equipped with serrated or smooth jaws. With many accessories for all clamping work in the workshop, factory or on the road.

## AX, AXP and PS, Bench Vices, gripping and smart

#### AX the smart model

- Moving front jaw
- With 90° pivoting slide
- Large clearance = wide jaw opening
- Easy manipulation = high clamping pressure
- Finely graded clamping possible
- Universal application
- Covered spindle
- With powerful pneumatic drive (optional)

#### AX

Fields/areas of application

Installation work on the building site

Optimum working position

thanks to effortless height

adjustment up to 200 mm. With

damped gas spring to guard

against abrupt drop or sudden

- Garages
- Erection/assembly
- Servicing, repairs
  - For on the road
- Apprentice workshops

#### PS the classic model

- Moving back jaw
- For precision hand work
- Robust
- Compact
- Long proven, classical construction

Fields/areas of application

- Workshops
- Production shops
- Apprentice workshops

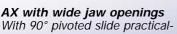


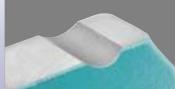
AXP with pneumatic multiple cylinder

The model series AXP with AX positioner device clamping pressure up to 16 kN. With double action multiple cylinder and swivelling air connections. No maintenance; all pneumatic system parts of Anticorodal; minimal air consumption. With complete foot control on request. Both hands stay free for loading heavy work-

#### The forwards opening AX

With protected square section guide for non-maintenance accuracy. Innumerable applications possible thanks to 90° pivoting slide.



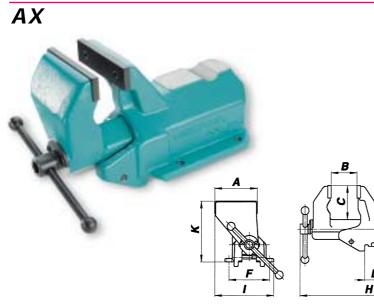


Anvil and saddle as working

For optimum processing on tubes and similar workpieces.

Thanks to lateral offset design, vertical clamping also possible for round stock up to 4".





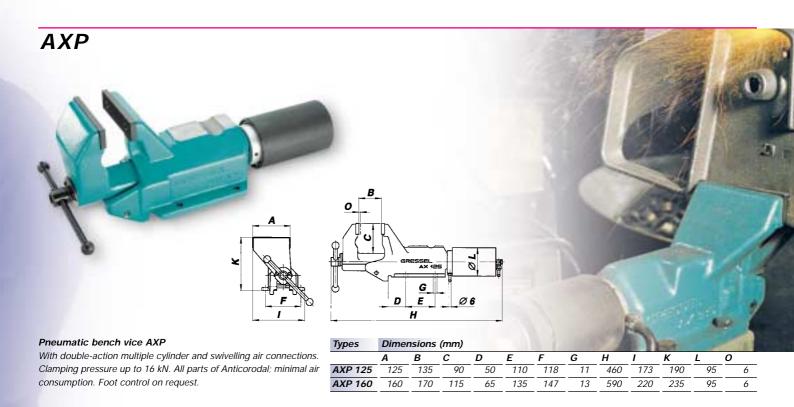
#### Bench vice AX

With protected spindle in supported square guide, for non-maintenance accuracy. Innumerable possible applications thanks to patented,  $90^\circ$  pivoting slide.

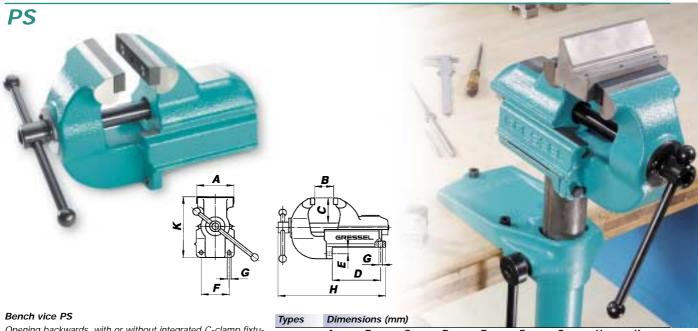
GRESSEL AX 125	
G	- Carlo
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Types Dimensions (mm)	

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		Α	В	С	D	Ε	F	G	Н	1	K
AX	100	100	110	80	60		100	11	255	143	160
AX	125	125	135	90	50	110	118	11	320	173	190
AX	160	160	170	115	65	135	147	13	390	220	235

Туре	)	Description	Jaw width (mm)	Clamping pressure (kN)	Weight (kg)	Scope of delivery	Order No.
AX	100	Vice	100		8	2 serrated jaws	AXM.100.000.04
AX	125	Opening forwards with	125		15	•	AXM.125.000.04
AX	160	serrated jaws (pc.)	160		29	•	AXM.160.000.04



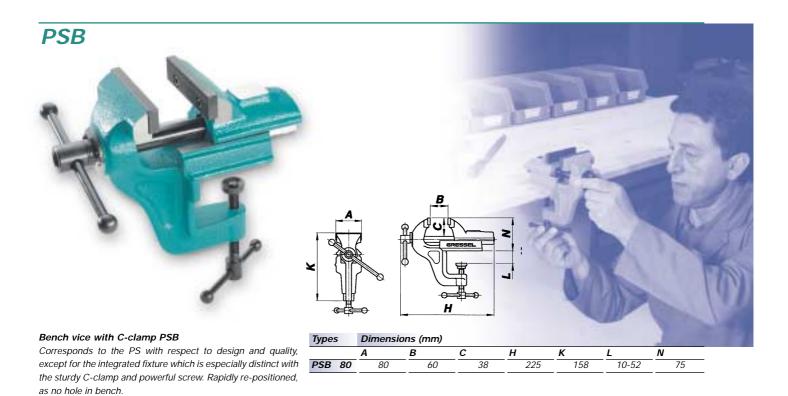
Туре	Description	Jaw width (mm)	Clamping pressure (kN)	Weight (kg)	Scope of delivery	Order No.
AXP 125	Pneumatic bench vice	125	max. 13	19	2 serrated jaws	AXP.125.000.04
AXP 160	opening forwards with	160	max. 16	33	_	AXP.160.000.04
	serrated jaws (pc.)					



Opening backwards, with or without integrated C-clamp fixture. Of special cast iron, with prism guide, steel quill, covered spindle and case hardened jaws.

iyp	95	Dimen	sions (m	im)				-	2000				
		Α	В	С	D	Ε	F	G	Н	K			
PS	100	100	110	74	135	17	76	11	310	175			
PS	125	125	150	88	167.5	24	95	12.5	374	212			

Тур	9	Description	Jaw width (mm)	Clamping pressure (kN)	Weight (kg)	Scope of delivery	Order No.
PS	100-1	Vice opening backwards	100		11.5	2 serrated jaws	PSM.100.000.01
PS	125-1	with serrated jaws (pc.)	125		19.6		PSM.125.000.01
PS	100-2	Vice opening backwards	100		11.5	2 smooth jaws	PSM.100.000.02
PS	125-2	with smooth jaws (pc.)	125		19.6		PSM.125.000.02



Туре		Description	Jaw width (mm)	Clamping pressure (kN)	Weight (kg)	Scope of delivery	Order No.
PSB	80-1	Vice with C-clamp and serrated jaws (pc.)	80		3.1	2 serrated jaws	PSB.080.200.01
PSB	80-2	Vice with C-clamp and smooth jaws (pc.)	80		3.1	2 smooth jaws	PSB.080.200.02

Fig.	Туре	Dimensions	(mm)	For	vic	e typ						Order No.
Jaw assortment		В	D	at 1	00 A	25 N	60 AXP	AXP	760 PSB	80'11 85'1	2 12 12	
B Q	Serrated jaws Set, 2 pcs.	8 10.5 11.8	22 35 40	•	*	•	*	•				AXA.100.012.01 AXA.125.012.01 AXA.160.012.01
B Q	Smooth jaws Set, 2 pcs.	8 10.5 11.8	22 35 40	•	*	*	*	•				AXA.100.013.01 AXA.125.013.01 AXA.160.013.01
B	<b>Prism jaw</b> 1 pc.	13.5 16 18	22 35 40	•	*	•	*	•				AXA.100.014.01 AXA.125.014.01 AXA.160.014.01
_B	Serrated jaws Set, 2 pcs.	8 13.5 13.5	20 23.5 23.5						•	•	•	PSA.080.209.01 PSA.100.009.01 PSA.125.009.01
_B	Smooth jaws Set, 2 pcs.	8 13.5 13.5	20 23.5 23.5						*	•	•	PSA.080.210.01 PSA.100.010.01 PSA.125.010.01
	Jaw facings Clip-on jaws with aluminium facing. Set, 2 pcs.								•	*	•	PSA.080.015.05 PSA.100.015.05 PSA.125.015.05
	Jaw facings with plastic facing. Set, with serrated base jaws and screws.										•	PSA.125.022.01
	Jaw facings with plastic facing. Set, with smooth base jaws and screws.										•	PSA.125.023.01



Fig.	Туре	Description	For vice type	Order No.	
Positioning and fi	ixture		at 100 125 160 125 160 80 112 112 112 11	ı	
	Fixture rail incl. bolts and washers	For rapid vice removal. Hidden fixture.	* * * *	AXA.100.030.01 AXA.125.030.01 AXA.160.030.01	
	C-clamp fixture	Hook-in. No holes needed in bench top.	•	AXA.100.040.01	
	Positioning lifter incl. screws	Manual height adjustment within 200 mm; 360° swivel.	•	AXA.100.130.01	
	Positioner device incl. screws	Infin. var. height adjustment within 200 mm; damped gas spring; 360° swivel.	* * *	AXA.125.150.01 AXA.160.150.01	
	Swivel base incl. screws	For optimum clamping of workpieces. Quick and effortless setting of ideal working position. 360° swivel.	* *	PSA.100.100.01 PSA.125.100.01	
Further accessors	Positioner device incl. screws	Infin. var. height adjustment within 200 mm; damped gas spring; 360° swivel.	*	PSA.100.150.01 PSA.125.150.01	
	Foot valve incl. 5 clamps	With protection hood	* *	AXP.000.230.02	
	Conditioning unit with connecting material	With pressure regulator for clamping pressure setting.	* *	AXP.000.235.01	
· ·	Air hose	Ø 14 x 6 mm; by the metre	• •	XNF.2801.001	

Distributor:			